



Dart Aerospace Ltd.
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D412-664-301
Job Sheet 186779



Part No: D412-664-301

Job Qty: 6 ea

Part Name: Cap Assembly Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 11/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D212-664 IPP REV:A 11.11.03 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/22/18	11/22/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 23 2018
110	Packaging	6 pcs	11/22/18	11/22/18	0.00	0.00	Packaging1-4		NOV 23 2018
120	QC	6 pcs	11/22/18	11/22/18	0.00	0.00	QC4		NOV 26 2018
130	Packaging	6 pcs	11/22/18	11/22/18	0.00	0.00	Packaging3-2		NOV 26 2018
135	DC	6 pcs	11/22/18	11/22/18	0.00	0.00	DC		NOV 26 2018
140	QC21-FG	6 Ea	11/22/18	11/22/18	0.00	0.00	QC21		NOV 26 2018

Part Op 130 - Identify and pack for shipping as per PPP D412-664-301 Location:FG124 PPP Rev: _____
Descriptions: 135 - Photocopy bluefile and create labels per PPP D412-664-301 chg002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4381-1	X-tube Strap Bumper	12 Ea (2 ea)	90-Start up Operation	513763

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4381-1	12	78	0

Part Specifications

Specifications could not be found.

Plex 11/21/18 10:27 AM Dart.lajeunesse.marie



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Container No: S131022



Part: D412-664-301

Job No: 186779

Serial No/Batch: S131022

Revision: J

Inspector:

Exp Date:

Instructions: TC STC SH01-9 Issue 3, EASA STC SR01298NY 09/01/08, EASA ST

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

Change Record

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Part Number: D412-664-301

Description: CAP ASSEMBLY BUMPER INSTALLATION, 205/212/412

[illegible]

